

# **GPL 750 ODORIZER**

Precision Odorization for Low-Volume and Intermittent Flow Applications

**REVOLUTIONIZING GAS ODORIZATION TECHNOLOGY** 

GPL Odorizers | www.GPLOdorizers.com





#### Portable Unit for Temp Odorization or Pickling



SETTING THE INDUSTRY STANDARD IN LOW-FLOW ODORIZATION

#### **GPL 750 NATURAL GAS & BIOGAS ODORIZER**

The GPL 750 delivers precise odorization in challenging flow conditions through proprietary drip technology. This advanced system handles low-volume, no-flow, and intermittent-volume applications, making it the ideal choice for municipalities, small city gate stations, and biogas producers.

#### ZERO EMISSIONS, ZERO ODOR

Unlike traditional systems, the GPL 750 operates with a sealedloop design that prevents both gas and odorant discharge, ensuring odor-free operation and maintenance while protecting the environment. The system is not actuated by gas; therefore, it eliminates gas waste and emissions through its ventless design.

#### THE GPL STANDARD OF EXCELLENCE:

- Zero-emission design
- Odor-free operation & maintenance
- Streamlined operation & maintenance
- Advanced technology
- Reliable, safe & precise
- 24/7 technical support

#### INTELLIGENT CONTROL, SIMPLE OPERATION

The system features an industry-leading PLC with a 7-inch touchscreen interface that simplifies monitoring and control. Modbus compatibility enables seamless SCADA integration while built-in reporting tools streamline audit trails and compliance documentation. A Spanish-language interface is available.

#### **PROACTIVE MONITORING**

Real-time alerts delivered via wireless modem or Modbus keep operators informed through smartphones and computers, enabling quick response to potential issues before they impact operations.

#### **VERSATILE APPLICATIONS**

Optimized for low-volume and intermittent flow natural gas operations, the GPL 750 adapts perfectly to biogas and biomethane applications. Its exceptional rangeability serves, municipalities, small city gate stations, and renewable natural facilities.

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Turnkey with Skid Extension



Turnkey with CIIDiv1

## GPL 750 FEATURES & BENEFITS

#### **GPL 750 FEATURES & BENEFITS**

#### **ENVIRONMENTAL LEADERSHIP**

- Zero-emission technology eliminates gas and odorant discharge
- Sealed-loop design ensures odor-free operation & maintenance
- Prevents false leak reports through controlled containment

#### PRECISION ODORIZATION TECHNOLOGY

- **Precise odorant injection** synchronized with gas flow
- Prevents both under- and over-odorization scenarios
- Superior 180,000:1 turndown ratio
- Maintains accuracy in challenging conditions, including zero flow

#### **SIMPLIFIED OPERATION**

- Single moving part design ensures reliable, long-term performance
- User-friendly interface reduces training time
- Minimal maintenance requirements

#### **INTELLIGENT MONITORING**

- Industry-leading PLC system with 7-inch color touchscreen
- Built-in data storage for compliance reporting
- Modbus compatibility for SCADA integration
- Wireless connectivity for remote monitoring
- Instant alerts to mobile devices and computers

#### CUSTOMIZABLE CONFIGURATIONS Safety Classifications

- Class I Division 2 hazardous location rating (Division 1 optional)
- Optional heating system for extreme cold conditions
- GPL 100 thermal mass flow capability

#### Installation Options

- Standalone odorizer unit
- Tank integration (60-250 gallon capacity)
- Complete turnkey system on mobile skid
- Portable design for easy transport and setup

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# **GPL 750 TECHNICAL SPECIFICATIONS**

#### PERFORMANCE SPECIFICATIONS

- Gas Pipeline Pressure: 1 to 225 PSI (1 to 15.5 Bar)
- Odorant Injection Range: 0-750 MSCFH (std); 0-1000 MSCFH (HC model) [at injection rate of 0.5 lb./MMSCFH]
- Turndown Ratio: 180,000:1
- Operating Temperature: 0 to 120°F (-18 to 49°C)
- **Optional Heater:** Available for below 0°F (-18°C) operation

#### PHYSICAL SPECIFICATIONS

- Weight: 72 lb. (33 kg)
- Overall Dimensions: Mechanical Box: 28.25" (H) x 16" (W) x 9" (D); (71.76 cm x 40.64 cm x 22.86 cm); Electrical Box: 20"(H) x 16" (W) x 9" (D); (50.8 cm x 40.64 cm x 22.86 cm)
- Enclosure: 304 stainless steel construction
- Hazardous Area Classification: Standard: CII Div 2, Groups C and D; Optional: CII Div 1

#### **ELECTRICAL SPECIFICATIONS**

- **Power (Typical):** 1.5 amps DC with wireless modem
- **Power (Optional):** 2.6 amps typical with heated display and wireless modem
- Optional: TEG (Thermoelectric Generator)

#### SYSTEM SPECIFICATIONS

- Odorant Blanket Pressure: 10 to 15 psi (1 bar)
- **Data Logging:** Hourly archives with audit trail; FTP data retrieval; internal micro SD storage
- User Interface: 320x240 LCD Color Graphics Display with Touch Screen
- **Communication:** IP Remote Communication capabilities

#### **CONNECTION SPECIFICATIONS**

- Myers Hub: (1) 3/4 in NPT; (5) 1/2 in NPT
- Odorant Connections: Odorant inlet: 1/4 in Swagelok tubing; Odorant outlet: 1/2 in Swagelok tubing fitting



#### **GPL 750 Design Configurations**

- Odorizer only
- With tank and containment
- · Permanent, temporary or pickling
- Turnkey (movable) system (left)

#### **Options for GPL 750**

- CIIDiv1(left)
- Heater
- GPL 100 mass flow meter
- Thermoelectric generator
- Solar panelbilitie

**IMPORTANT:** The end user assumes responsibility for analyzing, testing, and selecting products and materials appropriate for their specific applications. Proper installation according to manufacturer guidelines and adherence to maintenance recommendations are essential, and the end user must ensure compliance with both. Incorrect product selection, improper installation, or misuse may result in personal injury or property damage and will void the warranty.

## SETTING THE ZERO-EMISSION STANDARD

#### **PIONEERING ENVIRONMENTAL RESPONSIBILITY**

GPL Odorizers is the pioneer of emissions-free gas odorization. Relying on 20+ years of field-proven DP odorization principles, the GPL odorizers have a sealed loop system, meaning no odorant or gas discharge and no smell operation and maintenance. The systems tackle the most challenging odorization applications and utilize cutting-edge technology, yet are simple to operate and maintain. GPL Odorizers is a WBE-certified small business.

#### **EXPERT SUPPORT AVAILABLE 24/7**

When you call GPL Odorizers' technical support line, you'll speak directly with an experienced technician or engineer - never a help desk or answering service. Our team of professionals provides knowledgeable, friendly assistance focused on resolving your concerns quickly and effectively.

#### **AUTHORIZED DISTRIBUTION PARTNER**

**Linc Energy Systems** serves as GPL Odorizers' master distributor, certified equipment trainer, and authorized service provider. Their comprehensive 1-Source Odorization Program delivers complete turnkey solutions that streamline project management and minimize client oversight. The program encompasses:

- Planning & Engineering
- Equipment Acquisition
- Operations Support
- Maintenance Services
- System Decommissioning
- Equipment Disposal



#### **CONTACT INFORMATION**

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planet-friendly solutions that just make scents

## **GPL MODEL COMPARISION**

### Advanced Odorization

	GPL Odorizers Models	GPL 750	GPL 5000	GPL 510	GPL 10000
	Appropriate Flow Conditions	Low, intermittent, & no flow	low & high flow, medium pressure	High-pressure, low and medium flow	High-pressure, high flow
0	Gases	Natural gas, RNG, biogas	Natural gas, RNG, biogas, propane (LP)	Natural gas, RNG, biogas, propane (LP)	Natural gas
	Applications	Municipalities, small city gate stations	Municipalities, small to large city gate stations*	City gate stations, transmission lines, municipalities, RNG*	Large city gate stations, transmission lines
Ø	Odorant Injection Type	Batch	Batch	Batch or continuous	Continuous
Of the office	Actuated By	Differential Pressure	Differential Pressure	Electric-powered bellows pump	Electric-powered dual bellows pump
	Zero Emissions	$\odot$	$\bigotimes$	$\bigcirc$	$\bigtriangledown$
	Odor Free Operation and Maintenance	$\bigotimes$	$\bigcirc$	$\bigcirc$	$\checkmark$
$\bigcirc$	Gas Pipeline Pressure	1 to 225 PSI	1 to 400 PSI	Up to 1480 PSI	Up to 1480 PSI
	Odorant Injection Min - Max Flow Rate (MSCFH) [@0.5 lbs./MMSCFH]	0-750 (std); 0-1000 (HC model)	0-21,366.67	0.2 to 5000	0.2 to 10000
	Turndown Ratio	180,000:1	512:1	25,000:1	50,000:1
	Operating Temp Range	0 to 120 F (-18 to 49°C)	0 to 120 F (-18 to 49°C)	0 to 140 F (-18 to 60°C)	0 to 140 F (-18 to 60°C)
	Horner Controller 7" color touchscreen	$\bigotimes$	$\checkmark$	$\checkmark$	$\checkmark$
	Tank Sizes	60, 120, 250 gal	60, 120, 250, 500, 1000 gal	60, 120, 250, 500, 1000 gal	60, 120, 250, 500, 1000 gal
	Hazardous Area Class	CL I Div 2 Groups C & D CL I Div 1 (optional)	CL   Div 2 Groups C & D CL   Div 1 (optional)	CL I Div 2 Groups C & D	CL I Div 2 Groups C & D

# **GPL ODORIZERS**

## **Design Configuration and System Types**

